


416P/SP19
Set of 19 twist drills with cylindrical shanks, made from HSS, AISI M2, entirely ground, with smaller drill for high-precision centring and quicker drilling

\varnothing 1÷10 x 0,5 mm
 HIGHER DRILLING SPEED
 $R \leq 900 \text{ N/mm}^2$
 $HV \sim 820+850$

 521 g

 115x170x40 mm

Higher cutting speed:

Peculiar subland drill (available from \varnothing 5 mm) makes an initial small hole, and next cutter drills actual hole more quickly.

Improved stability:

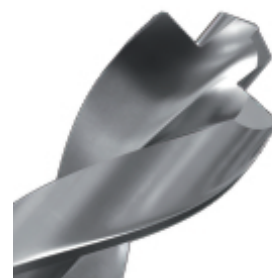
Smaller drill allows high-precision initial centring and provides improved drilling stability.


Extended durability:

Superior-quality HSS, AISI M2, results in a more durable drill, suitable for low-alloy and high-alloy steel, steel, stainless steel, iron, aluminium and other metals.

Perfect hold:

Shank with 3 smooth surfaces (from \varnothing 5 mm) ensures a perfect hold for spindle jaws, thereby preventing slipping, and optimal force transmission.



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004160469	416P/SP19	\varnothing 1÷10 x 0,5 mm