


**428FC machine taps for blind holes, coarse pitch threads, HSS**
**ISO 529**

Groove geometry and helix angle optimized to make it easier to evacuate chips, thus preventing them from accumulating.

	art.	M	■ mm	L mm	L1 mm	⚖ g
004280103	428FC 3	3x0,5	2,7	56	11	3
004280104	428FC 4	4x0,7	3,4	63	13	6
004280105	428FC 5	5x0,8	4,9	70	16	11
004280106	428FC 6	6x1	4,9	80	19	13
004280108	428FC 8	8x1,25	6,2	90	22	27
004280110	428FC 10	10x1,5	8,0	100	24	46
004280112	428FC 12	12x1,75	7,0	110	28	51
004280114	428FC 14	14x2	9,0	110	30	76
004280116	428FC 16	16x2	9,0	110	32	89
004280118	428FC 18	18x2,5	11,0	125	34	138
004280120	428FC 20	20x2,5	12,0	140	34	198
004280122	428FC 22	22x2,5	14,5	140	34	242
004280124	428FC 24	24x3	14,5	160	38	300

