



art.	art.			
081590020	8159 2-T6	2	180	6
081590030	8159 3-T6	3	180	6
081590040	8159 4-T6	4	180	6
081590050	8159 5-T6	5	180	6
081590060	8159 6-T6	6	180	6
081590080	8159 8-T6	8	180	6
081590100	8159 10-T6	10	180	6

				$\beta=0^{\circ}+45^{\circ}$	$\beta=45^{\circ}+60^{\circ}$
30	1t	0,8t	2t	1,4t	1t
60	2t	1,6t	4t	2,8t	2t
90	3t	2,4t	6t	4,2t	3t
120	4t	3,2t	8t	5,6t	4t
150	5t	4,0t	10t	7,0t	5t
180	6t	4,8t	12t	8,4t	6t
240	8t	6,4t	16t	11,2t	8t
300	10t	8,0t	20t	14,0t	10t